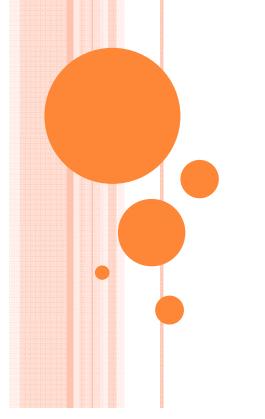
TOWARDS HIGHLY EFFICIENT MONOLITHIC DC/DC CONVERTER



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Outline

- Introduction
- Types of Switching Regulators
 - Buck Converter
 - Modes of operation of Buck converter
 - Boost converter
- Structure of monolithic Converter
- Method of operation of various parts of the converter.
- Integration of Inductor on chip
- Integration of capacitor on chip
- Power losses in the converter
- Power flow analysis
- Issues in monolithic DC/DC converter
- Techniques to improve performance
 - Compensated Error amplifier
 - Light load efficiency

Introduction

What is DC/DC Converter?

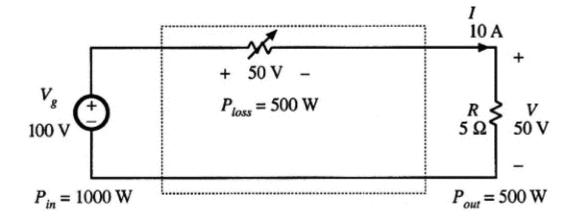
A device that accepts a DC input voltage
 Produces a DC output voltage

Used to provide:

- Noise isolation
- Power bus regulation etc.
- Output at different voltage level
- Wide Input voltage range
- Constant Output Voltage
- Galvanic Isolation

Linear Regulator

- Extremely inefficient (depending on voltage drop!)
- High heat dissipation
- Bulky and expensive heat sink
- Impossible for SOC design
- Reduce battery life
- No switching noise



Switching Regulator

- **Takes small chunk of energy from i/p & transfer to the o/p**
- Uses electrical switch & controller to regulate rate of energy
- High efficiency
- Used in portable devices- cell phones, laptops, robots etc.
- Smaller size
- Lower heat generation
- Suitable for on chip design

Disadvantages of Switching Regulator

- Complex System Design
- High frequency electrical noise
- Ripple voltage at switching frequency

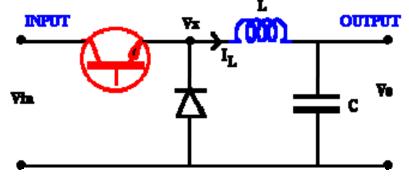
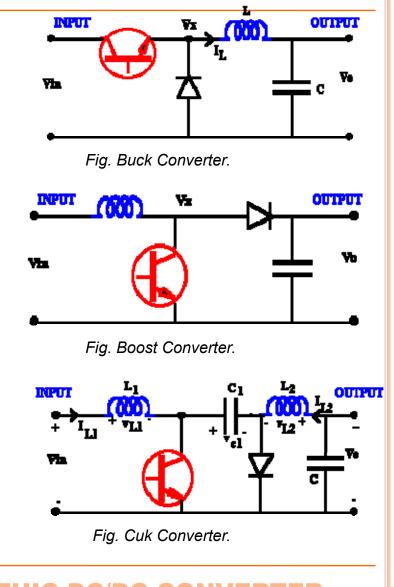


Fig. Buck Converter.

Types of Switch Mode Regulators

- Buck Converter- Step-down converter
- Boost Converter- Step-up converter
- Cuk Converter
- Isolated converters:
 - Flyback converter
 - Forward converter
 - **Full-** / Half bridge converter

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Fig. Flyback Converter.

OUTPUT

When Transistor 'ON'

Inductor current rises

When Transistor 'OFF'

Current through inductor passes through the diode

Modes of operation:

Continuous Mode
 Transition b\w Continuous & Discontinuous Mode
 Discontinuous Mode

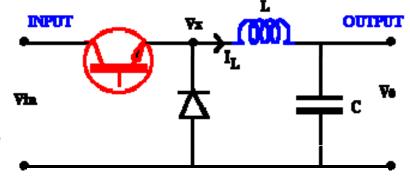


Fig. Circuit Layout Of Buck Converter

Continuous Mode

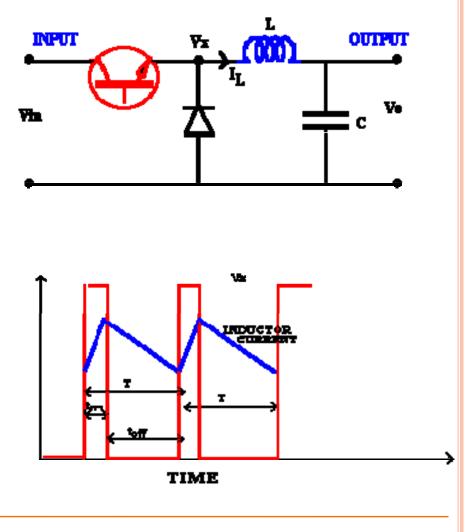
The change in current satisfies,

$$di = \int_{ON} (Vx - Vo) dt + \int_{OFF} (Vx - Vo) dt$$

For steady state operation,

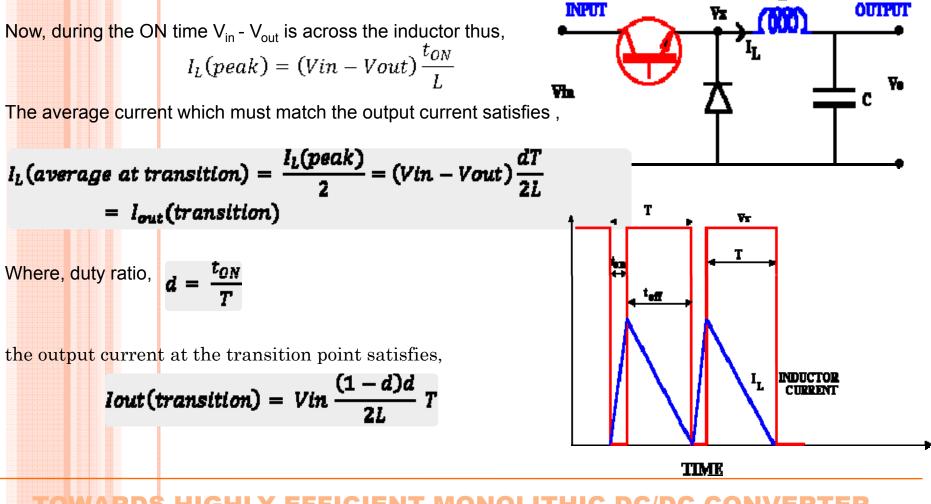
$$di = 0 = \int_{ON} (Vx - Vo) dt + \int_{OFF} (Vx - Vo) dt$$

Hence,
$$\frac{Vo}{Vin} = \frac{ton}{T}$$

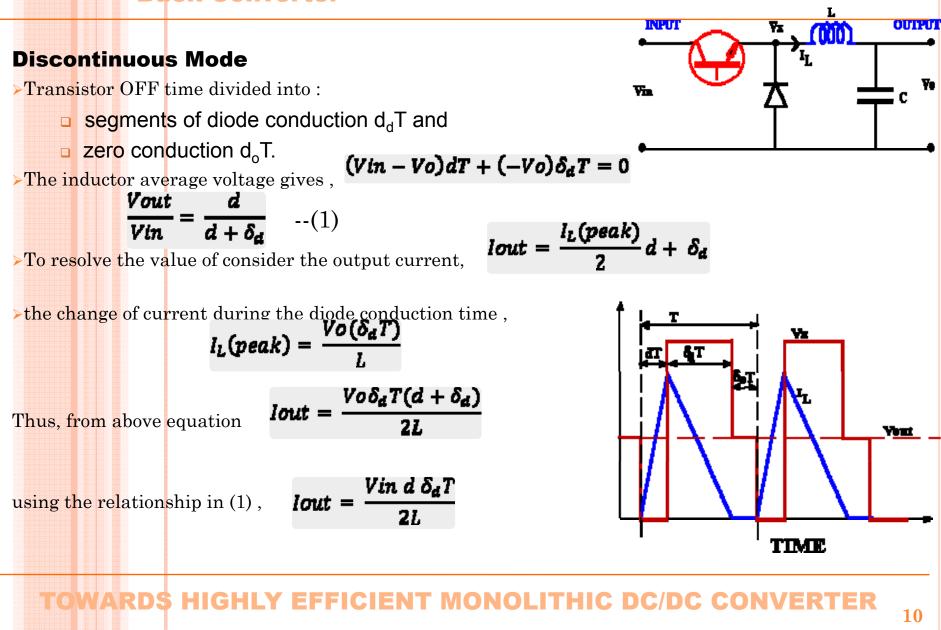


Transition b\w Continuous & Discontinuous Mode

Inductor current just goes to zero.



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Discontinuous Mode

Solving for the diode conduction ,

$$\delta_d = \frac{2L \, lout}{V in \, d \, T}$$

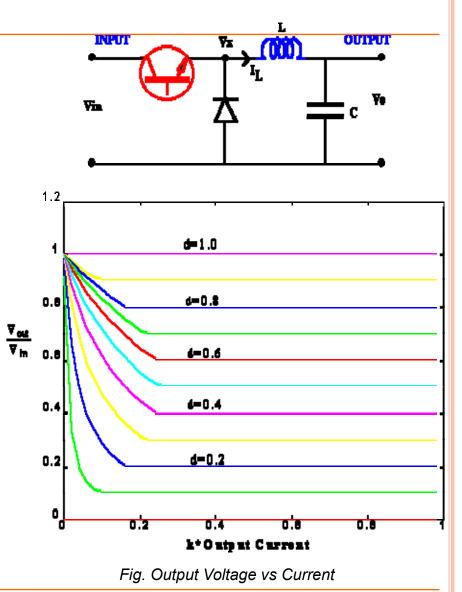
The output voltage is thus given as ,

$$\frac{Vout}{V!n} = \frac{d^2}{d^2 + (\frac{2L \ lout}{Vin \ T})}$$

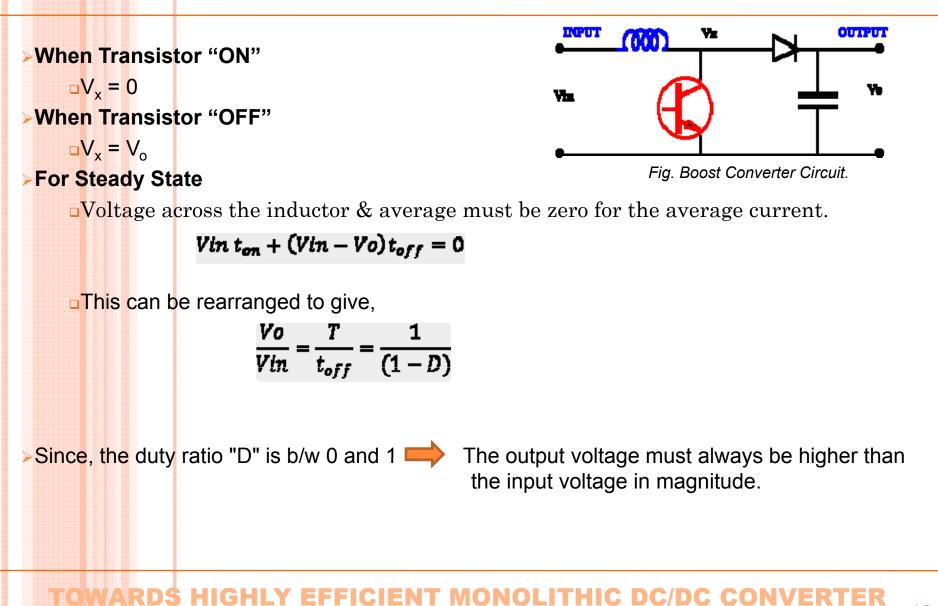
> defining k* = 2L/(V_{in} T),

Output voltage vs. Current

 High O/p current voltage ratio depends on the duty ratio "d".
 Low currents discontinuous operation tends to increase o/p voltage of the converter towards V_{in}.



Boost Converter

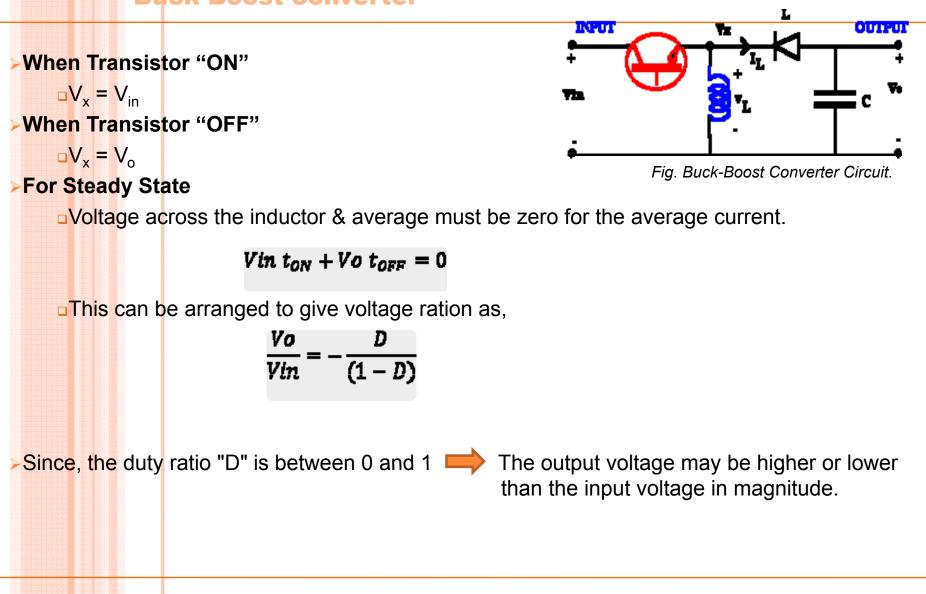


Buck-Boost converter

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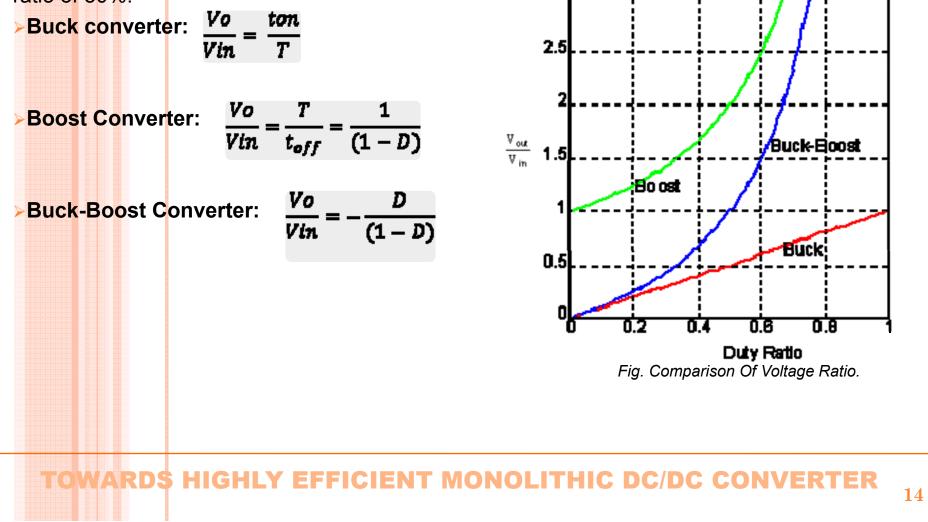
MONOLITHIC DC/DC CON

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Comparison Of Different Converters

>only the buck converter shows a linear relationship.

The buck-boost can reduce or increase the voltage ratio with unit gain for a duty ratio of 50%.



Monolithic Integrated DC/DC Converters

Why Monolithic DC/DC Converter?

Required for portable devices-laptops, mobiles etc.

- Decrease the size & weight of these devices.
- Miniaturization of the power modules.

Integrating a DC-DC converter can potentially lower the parasitic losses as interconnect b/w DC-DC converter & microprocessor is reduced.

□Need for on chip, point-of-load (PoL) power conversion.

Challenges

Tight area constraint for the on-chip integration of inductive & capacitive elements.

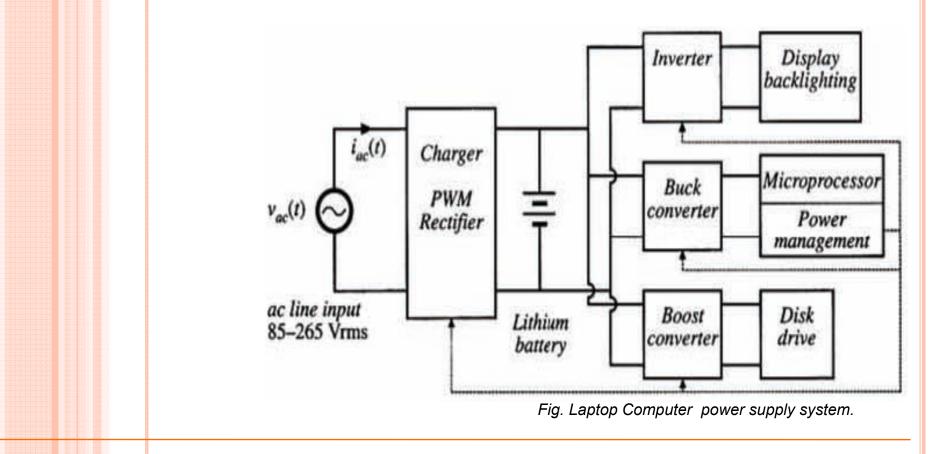
>Poor parasitic impedance characteristics.

High frequency low value & physical size of passive devices required.

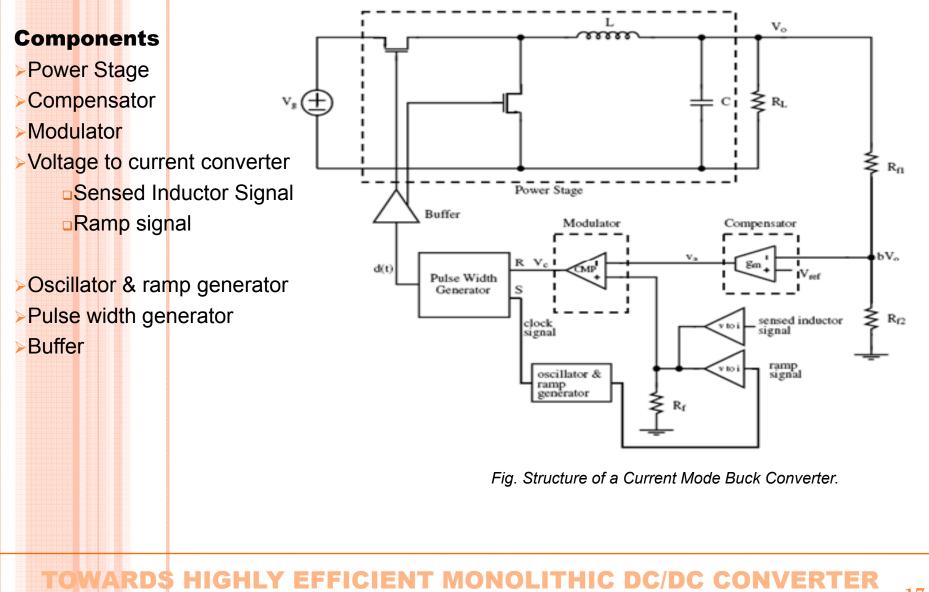
Monolithic Integrated DC/DC Converters

Applications

Battery operated portable electronic devices like Laptops, cell phones, PDAs (Personal digital assistants) & other palm devices.



Monolithic Integrated DC/DC Converters



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Power stage: Inductors for On Chip DC/DC Converter (MHz Frequency)

magnetic layer

- >MEMS based inductors.
- Use iron-based alloy plated on Si substrate.
- Is a metal slab completely encapsulated by a magnetic material.
- Spirals made of 1µm AI-Cu isolated from ground plane by 0.5 µm of SiO₂.
- The magnetic film surrounding metal is amorphous CoZrTa alloy that exhibits:
 - small hysteresis losses.
 - Withstand temperature up to 450°C.
 - Integrated in standard high temperature CMOS Si process.
 - **Cut off** frequency of approx. 1.4GHz.
- >Superior higher frequency & saturation characteristics.
- Reduces size & parasitic effects.
- Performs at frequency up to & beyond 10 MHz.
- Magnetic material below & above spirals prevent straying of magnetic flux.
- One layer of magnetic material increases inductance by 36-50% & two layers by 100-500%.

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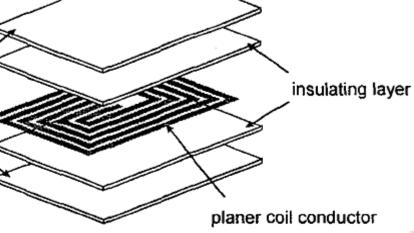
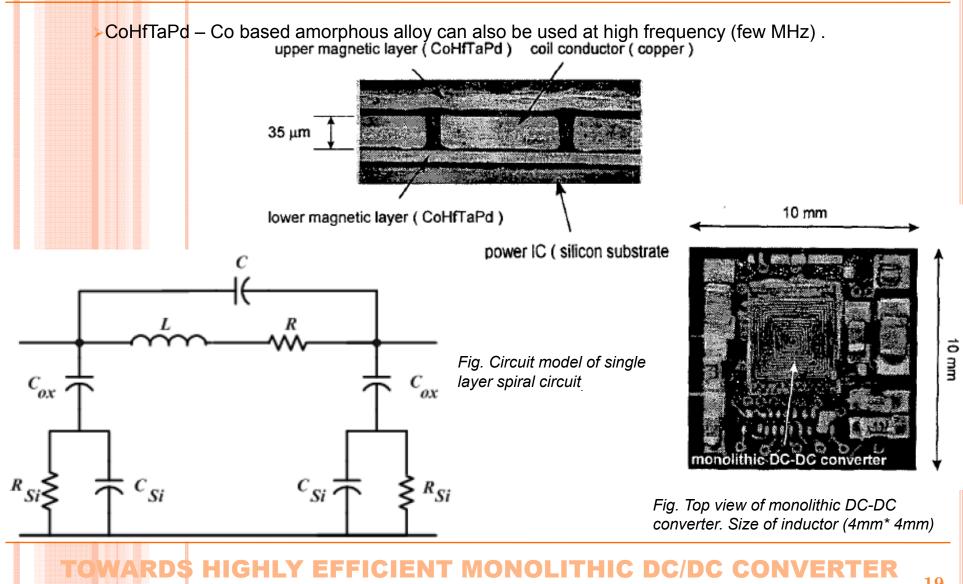
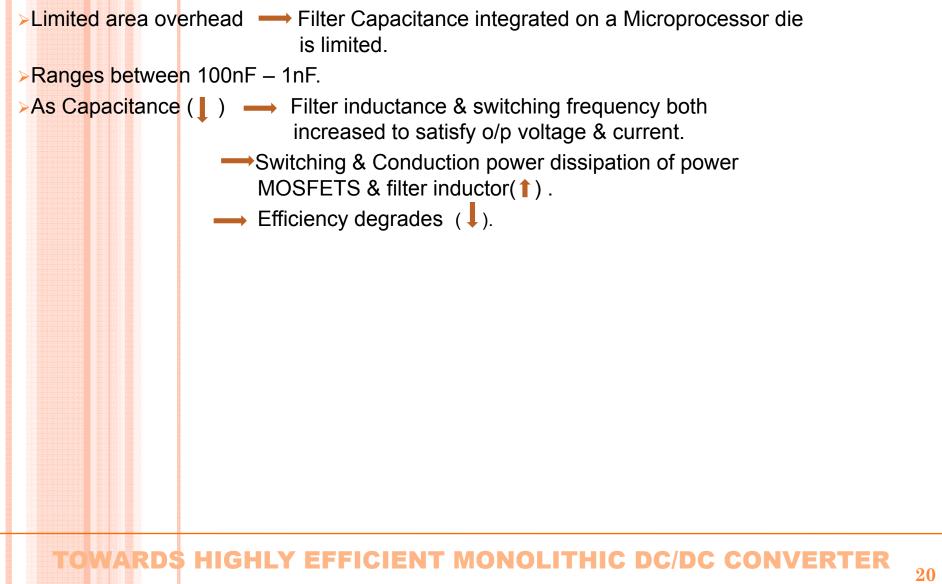


Fig. Schematic of Thin File Inductor.

Power stage: Inductors for On Chip DC/DC Converter (MHz Frequency)



Power Stage:Capacitors for On Chip DC/DC Converter (MHz frequency)



Compensator

Cascode OTA (Operational Trans-conductance Amplifier)

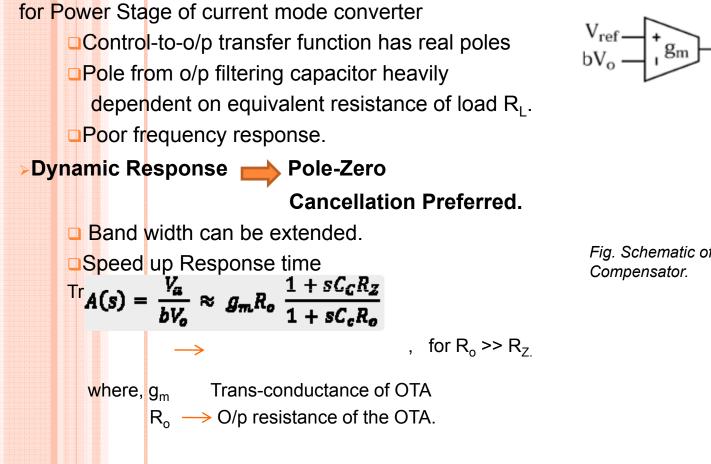


Fig. Schematic of Pole-Zero cancellation Compensator.

 R_{o}

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Va

 R_z

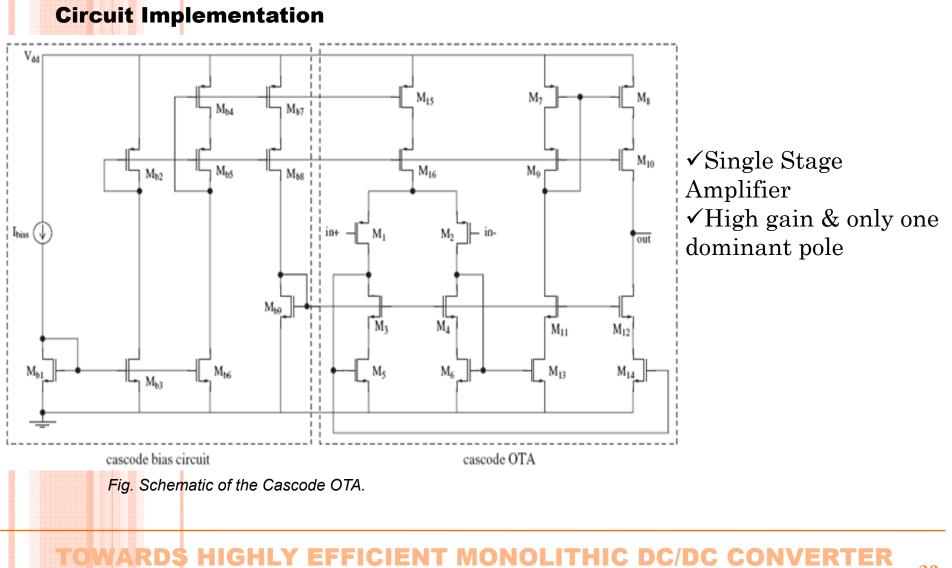
Compensator

- $>g_m \& R_o \implies$ important for frequency compensation
 - → determine gain & phase margin of DC/DC converter
 - \rightarrow depend on biasing current

Result

- Average -20 dB/dec closed loop-gain.
- Sufficient phase margin below unity gain frequency.
- ➤Two Stage OTA → Higher gain
 - \rightarrow Large output swing

Cascode OTA (Operational Trans-conductance Amplifier)



On Chip Current Sensing Technique (to Sense Inductor Signal)

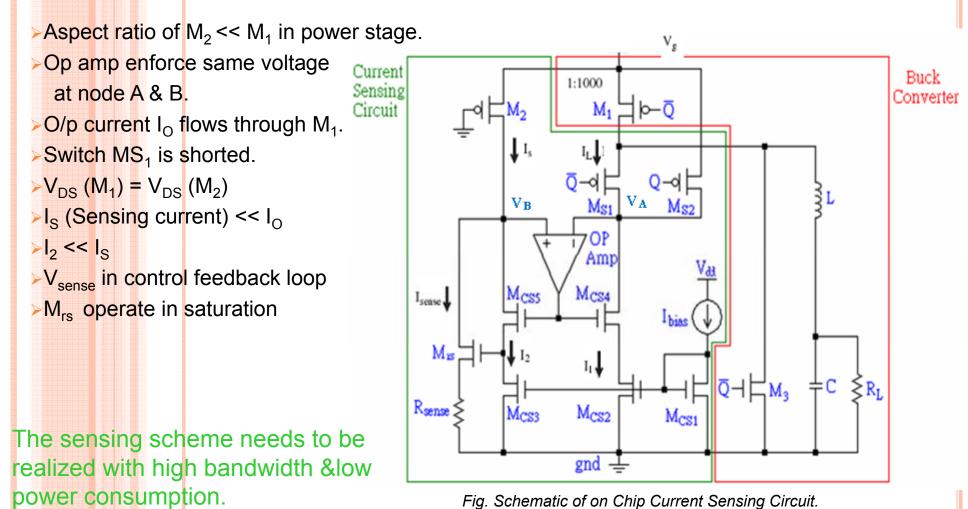


Fig. Schematic of on Chip Current Sensing Circuit.

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On Chip Current Sensing Technique (to Sense Inductor Signal)

Characteristics

V_{sense} =I_{sense} R_{sense} =I_L R_{sense} /1000
 High gain amplifier required for accurate current sensing.

Accuracy of sensed current depend on:
 current mirror M₁ & M₂.
 On-chip resistor R_{sense}.

Matching of M₁ & M₂ depend on:
 Mobility, µ
 Oxide capacitance, C_{ox}.
 Threshold voltage, V_T.
 Location of M₂ to minimize error.

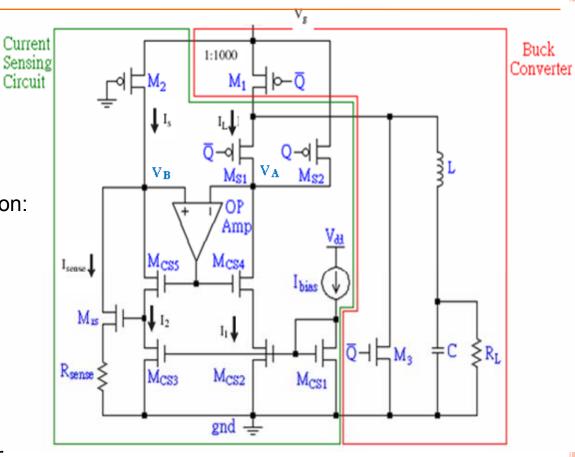


Fig. Schematic of on Chip Current Sensing Circuit.

On Chip Current Sensing Technique (to Sense Inductor Signal)

Advantages

I_{sense} small Hence, power loss reduced in the sensing circuit.

Improve efficiency of converter.

On-chip current-sensing circuit can be extended to sense power NMOS transistor by building complementary circuit for other topologies – boost converter & buck-boost converter.

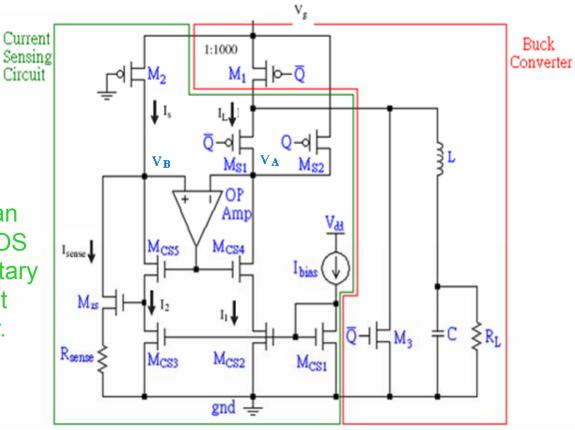


Fig. Schematic of on Chip Current Sensing Circuit.

Modulator (Comparator)

Comparator

where, a =

- Needed in both:
 - modulator in feedback control (PWM control).
 - hysteretic comparator in the Oscillator & ramp generator circuit.
- Implemented by a source-coupled differential pair with positive feedback
 to provide a high gain.
- Gain of positive feedback gain stage is:

$$A_{p} = \sqrt{\frac{\mu_{p}(\frac{W}{L})_{1}}{\mu_{n}(\frac{W}{L})_{2}}} \frac{1}{(1-\alpha)}$$

is the positive feedback factor.



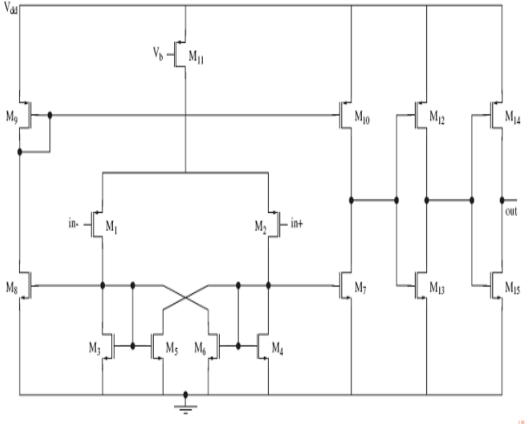
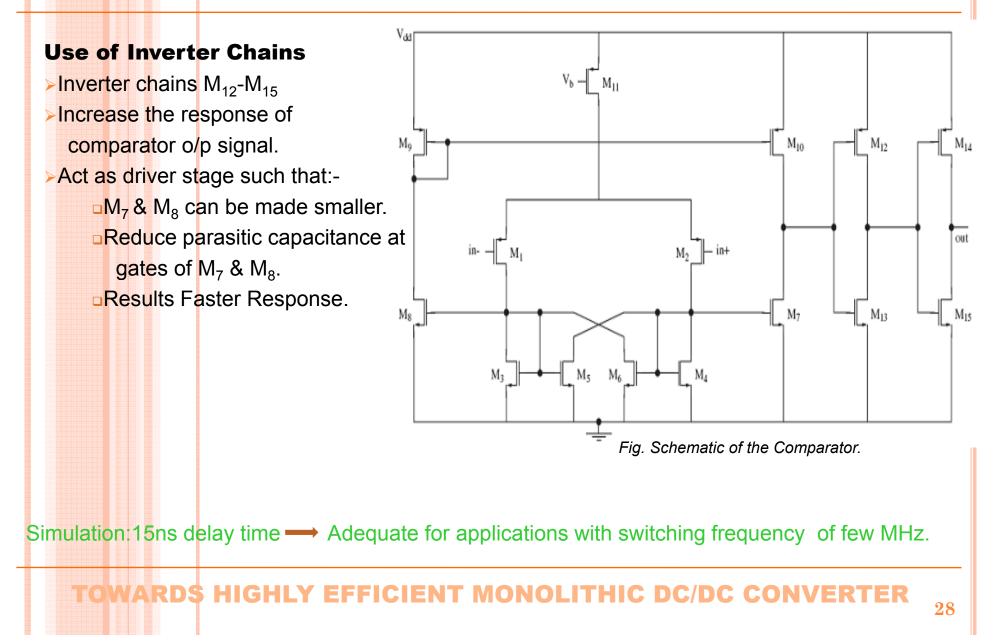
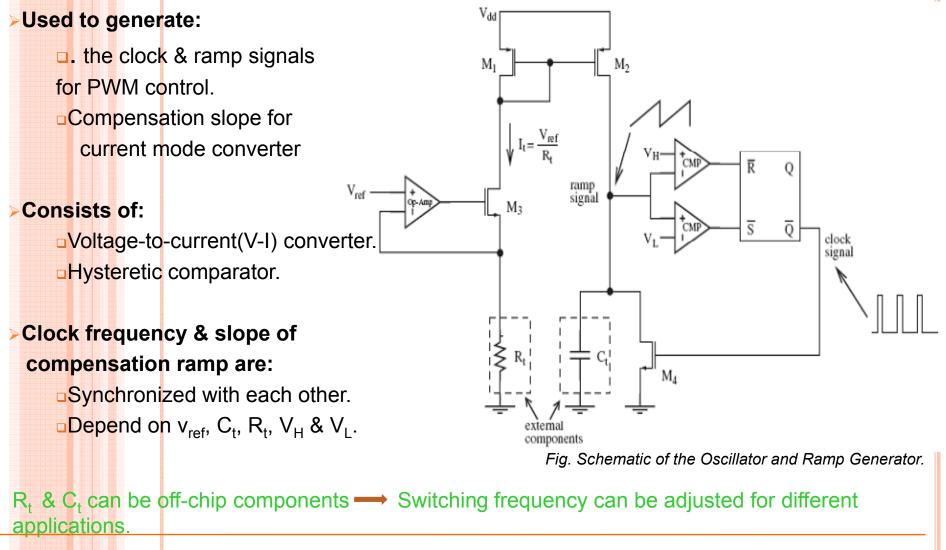


Fig. Schematic of the Comparator.

Comparator



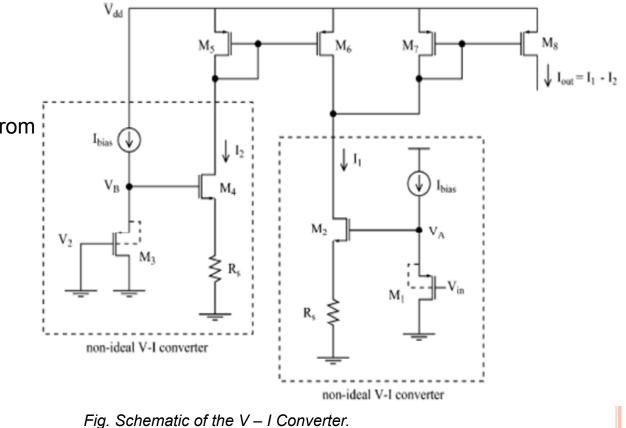
Oscillator and Ramp Generator



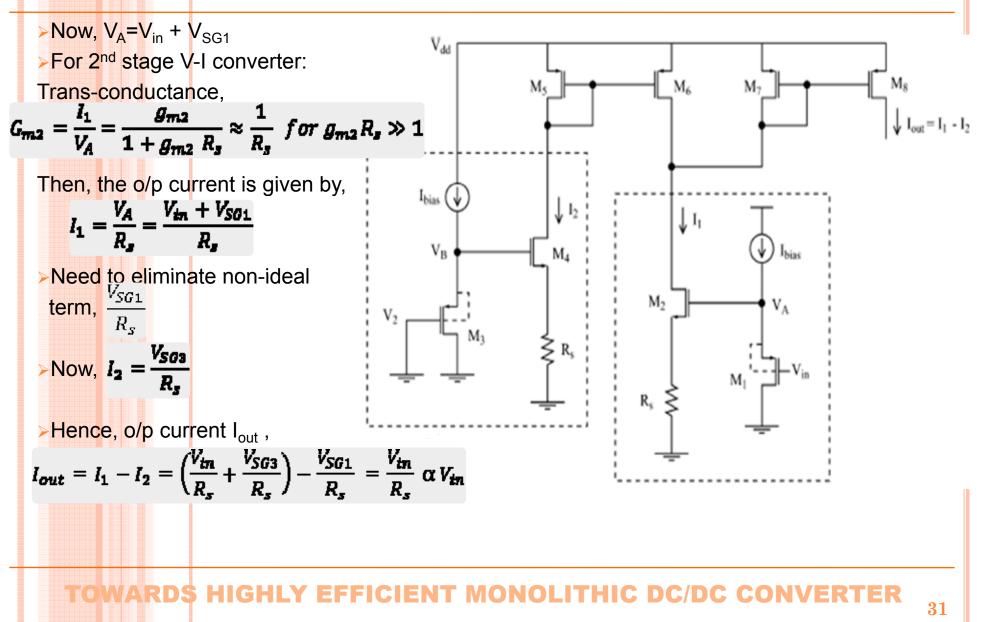
V-I Converter

In current mode converters, compensation ramp add with inductor current signal to avoid sub harmonic oscillations.

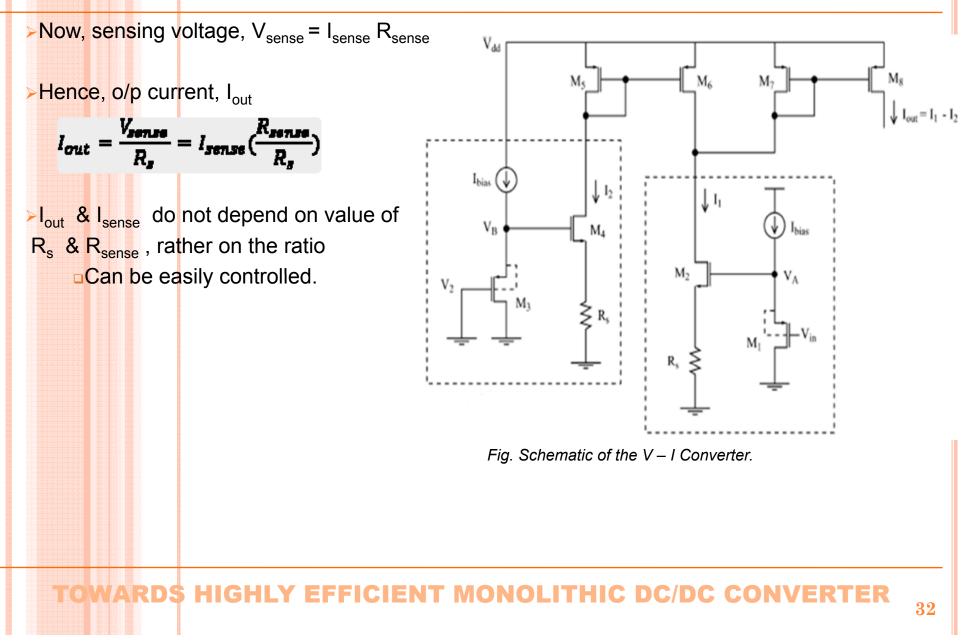
- V-I designed to convert ramp signal & sensing inductor signal into current.
- V-I converter is a cascade of:
 - 1. Source follower
 - 2. Common-source config.
 - I/p voltage of ramp vol.
 - & sensing voltage range from 300-1000mV.
 - Not high enough to turn
 'ON' M₂ & M₄.



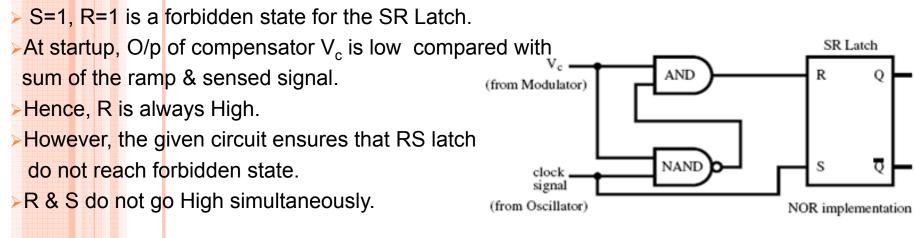
V-I Converter



V-I Converter



Pulse width Generator





Buffer

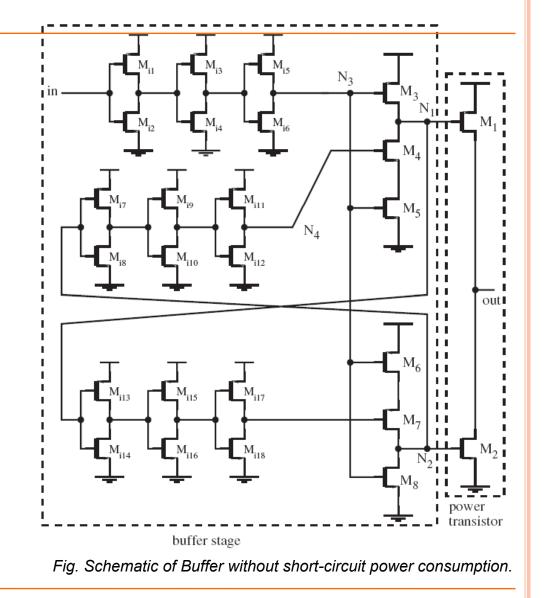
Required for receiving and amplifying the signal produced by the control circuit.

Poorly designed buffer with a simple inverter Chain a shoot-through current will occur and a large current will pass through the power transistors during each switching transition.

Hence, buffer without short-circuit power consumption is needed.

Power rails of the buffer should be

laid-out carefully & resistances to be minimized So that the converter efficiency do not degrade.



Power Losses in DC/DC Converter

Conduction Loss
Switching Loss

Related to the size of Power Transistors Optimum Sizing required to improve Efficiency.

Shoot through current Loss

Related to design of buffer Stage to drive power transistors.

Significant energy dissipated in parasitic impedances of circuit board inter connect & discrete components of the regulator.

Conduction Losses: Caused by the parasitic resistive impedances.

Switching Losses: Due to parasitic capacitive impedances of circuit components.

> Power consumed by PWM feedback circuit & integrated filter capacitor is small as compared to the power consumption of the power train (the power MOSFETs, MOSFET gate drivers, the filter inductor).

Power Flow Analysis in DC/DC Converter

Buck converter O/p, $V_{DD2}(t)=DV_{DD1} + V_{ripple}(t)$. Ripple Current, ∆i = (V_{DD1} – V_{DD2})D/2Lf_{s.} Amplitude of voltage ripple, $\Delta V_{DD2} = \frac{(V_{DD1} - V_{DD2})D}{16LC f_s^{\ 2}} = \frac{\Delta i}{8C f_s}$ where, L — Filter inductance. Filter Capacitor. С Switching frequency. f

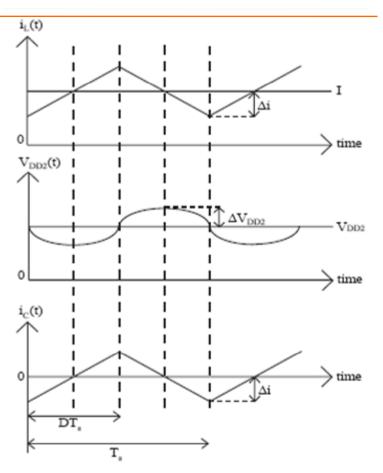


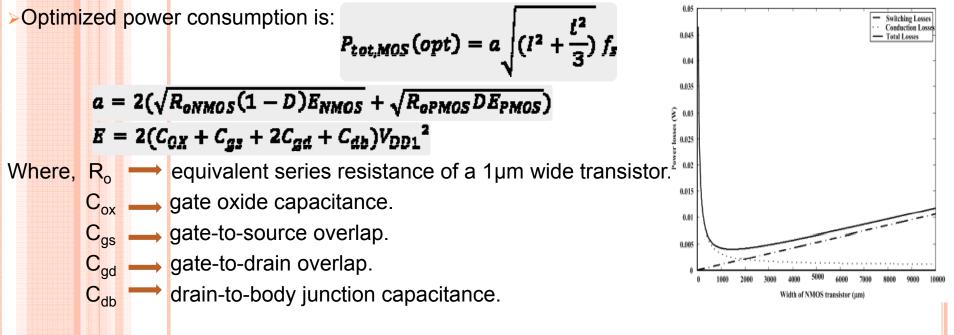
Fig. Inductor Current $i_L(t)$, Output voltage $V_{DD2}(t)$, capacitor current $i_C(t)$ waveforms.

MOSEFETs Related Power

Combination of Conduction loss & Dynamic Switching loss.

- Dynamic Power Dissipated in each switching cycle of charging/discharging of Gate oxide, gate-to-source/drain overlap & drain-to-body junction capacitance of MOSFET.

MOSFET width optimized to minimize power dissipation.



Filter Inductor Power

R_{Lo}

Energy consumption due to:

Series resistance of filter inductor.

Stray capacitance of filter inductor.

>Total power consumption in inductor is:

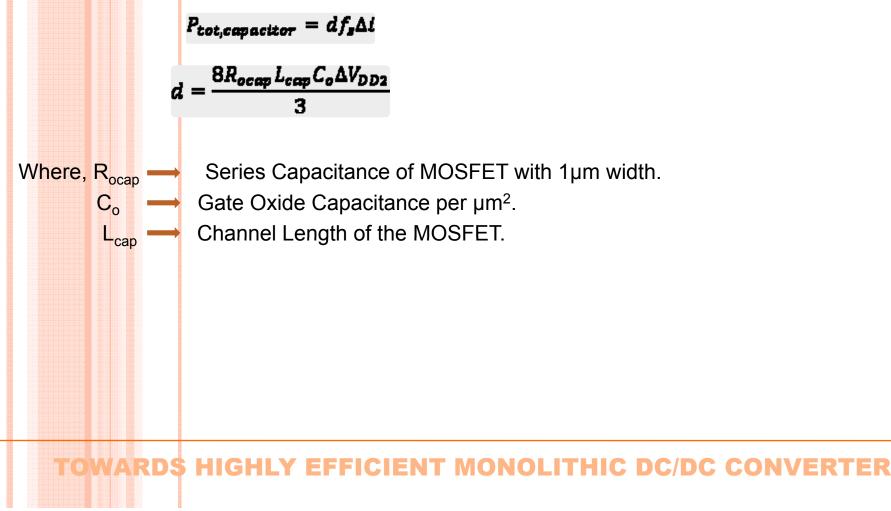
$$P_{tot,inductor} = b(\frac{l^2}{\Delta i f_s} + \frac{\Delta l}{3f_s} + \frac{C_{Lo}V_{DD1}^2}{R_{Lo}\Delta l})$$
$$b = \frac{(V_{DD1} - V_{DD2})DR_{Lo}}{2}$$
Where, $C_{Lo} \rightarrow$ Parasitic stray capacitance per

Parasitic stray capacitance per nH Inductance.

Parasitic Series Resistance per nH Inductance.

Filter Capacitor Related Power

Integrated Capacitor implemented utilizing Gate Oxide Capacitance of MOSFET
 Total Power dissipation of a filter Capacitor is:



- Total Power Consumption of Buck Converter

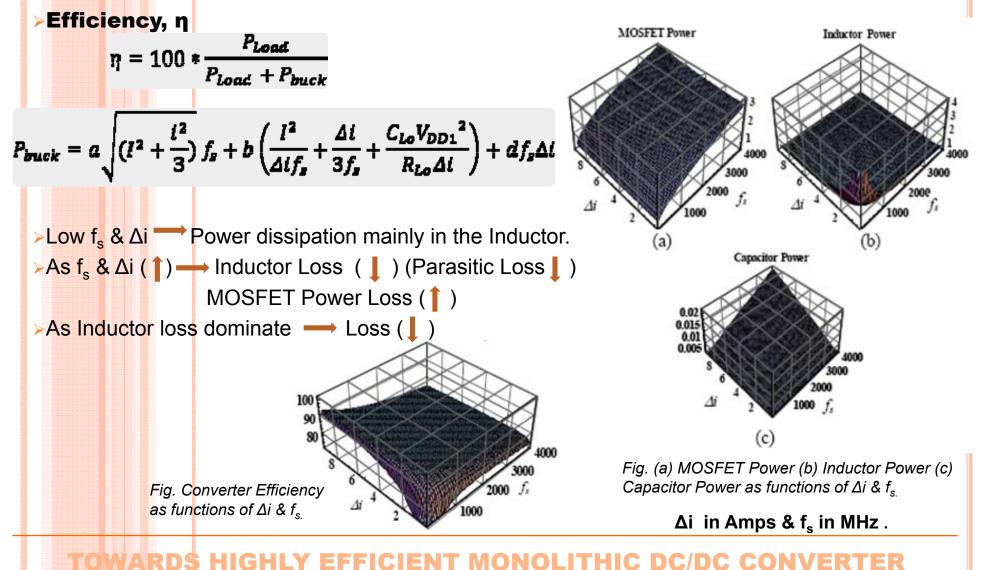
$$P_{buck} - P_{tot,MOS}(opt) + P_{tot,inductor} + P_{tot,capacitor}$$
$$P_{buck} = a \sqrt{\left(l^2 + \frac{i^2}{3}\right)} f_s + b \left(\frac{l^2}{\Delta i f_s} + \frac{\Delta i}{3 f_s} + \frac{C_{Lo} V_{DD1}^2}{R_{Lo} \Delta i}\right) + df_s \Delta i$$

>Strongly function of Switching frequency (f_s) & Ripple Current (Δi).

 $\begin{array}{c} \mathsf{P}_{\mathsf{tot},\;\mathsf{capacitor}}(\begin{tabular}{l} \begin{tabular}{l} \mathsf{P}_{\mathsf{tot},\;\mathsf{inductor}}(\begin{tabular}{l} \mathsf{P}_{\mathsf{tot}}(\begin{tabular}{l} \mathsf{P}_{\mathsf{tot}}(\begi$

 $P_{tot, capacitor} \longrightarrow Negligibly small (less than 1%) as compared to Inductor & MOSFET Power.$

Efficiency Analysis in DC/DC Converter



Efficiency Analysis

- Both the switching and conduction power dissipation of the power MOSFETs and the filter inductor increases.
- → thereby degrading the efficiency.

Major challenges for a monolithic switching DC-DC converter

□The area occupied by the integrated filter capacitor.

The effect of the parasitic impedance characteristics of the integrated inductors on the overall efficiency characteristics of a switching DC-DC converter.

Light Load Efficiency in DC/DC Converter (to Improve Efficiency)

- Battery-powered portable electronic devices like cell phones, Laptops etc.
- Full loading not present for prolonged periods.
- Rather devices run at light loads (Stand-By mode) for most of the time.

Region I

Conduction Losses dominate.

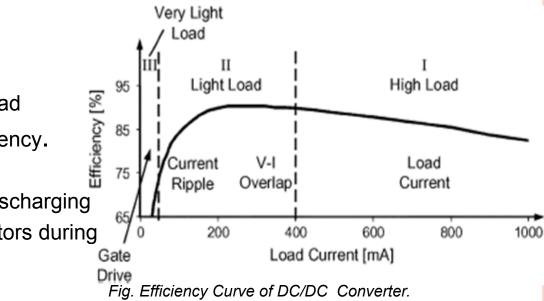
Region II

Switching Losses proportional to load

Current, i/p voltage, switching frequency.

Region III

Gate-drive losses while charging/discharging Gate Capacitances of Power transistors during Switching transition.

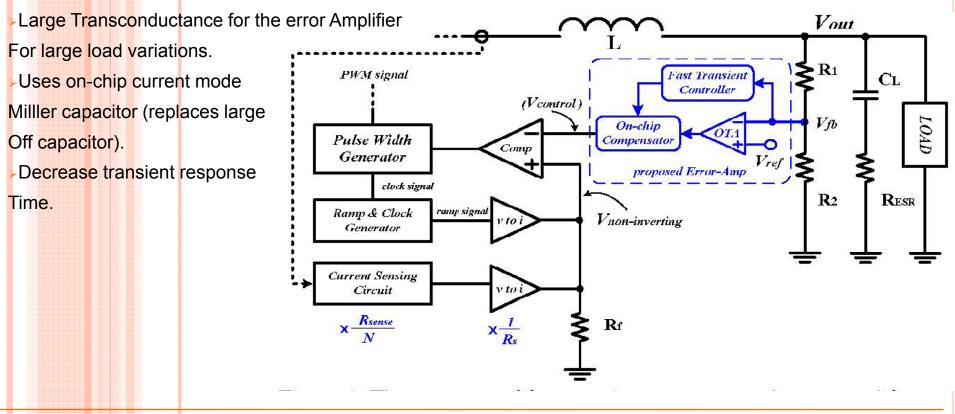


Decreasing Switching Frequency Best way to Reduce Total Loss.

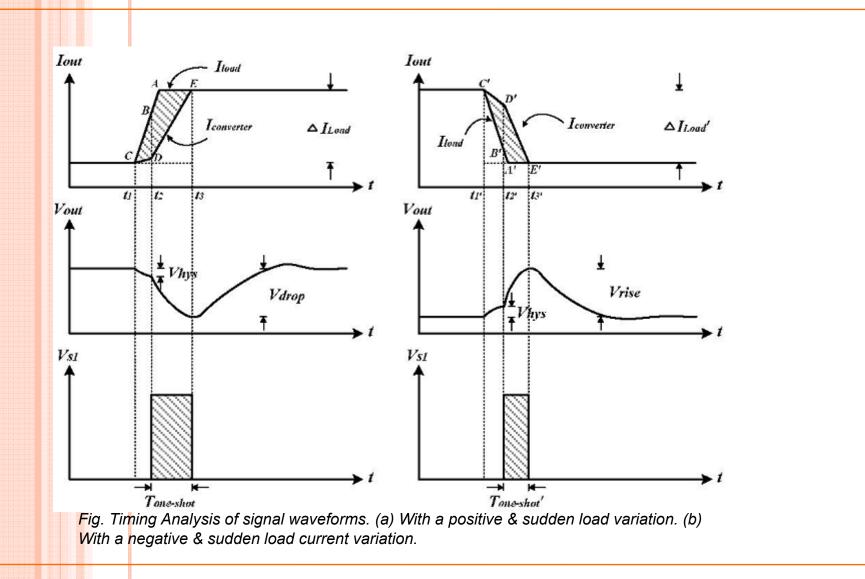
Compensated Error Amplifier (for Fast Transient Response)

Fast transient response of o/p voltage reveals critical point for large load variations. Required to supply reliable voltage.

Solution



Compensated Error Amplifier (for Fast Transient Response)



Compensated Error Amplifier (for Fast Transient Response)

>Better Response Time.

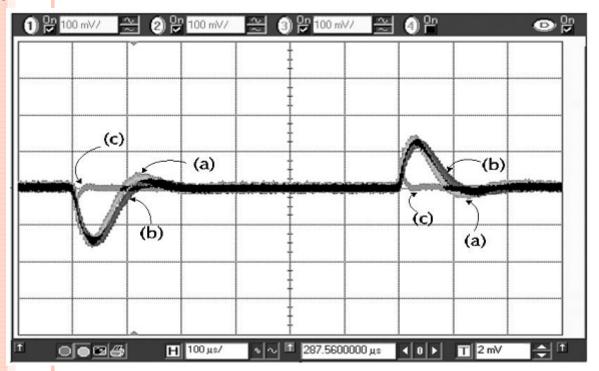


Fig. The transient response with load current step b/w 100mA & 400mA. (a) Conventional error amplifier. (b) On-chip compensated error amplifier without fast transient controller. (c) On-chip compensated error amplifier with fast transient controller.

Issues with Monolithic DC/DC Converters

- High Efficiency with large input voltage range.
- High Performance System-on-chip (SOC) systems
- Dynamic Power Management
- Fast Dynamic Response
- Low Power Consumption: low stand by power.
- Need to provide robust Output Voltage regulation
- Maximum Efficiency
- Minimize Ripple noise on Input & Output
- <mark>≻Minimize c</mark>ost
- To have accurate sensed current for current mode PWM controller
- Reduce supply voltage demand, greater amount of current from external power supplies.
- Voltage scaling capability.

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Questions???

THANK YOU !!!